

**IN THE CLAIMS**

1. (Canceled)
2. (Canceled)
3. (Canceled)
4. (Currently Amended) A method for manufacturing a film for use with a 3D image display comprising:  
forming a laminated assembly of a plurality of phase difference film and a transparent support with an adhesive agent interposed;  
cutting away specified portions of said phase difference film with an ultra-hard blade so that a plurality of grooves extending from a first side of said phase difference film to a second an opposing side of said phase difference film to form parallel grooves.
5. (Canceled)
6. (Original) The method of claim 4 further comprising:  
superimposing or bonding said phase difference film side of said laminated assembly to a display member.

7. (Original) The method of claim 4 wherein said phase difference is formed by laminating a TAC film or CAB film that does not possess birefringence and a drawn PVA that does possess birefringence.

8. (Original) The method of claim 4 wherein said specified cut away portions are not filled with material when the film is integrated into a device.

9 (Original) The method of claim 4 wherein said specified cut-away portions are filled with a synthetic resin.

10. (Canceled)

11. (Original) The method of claim 7 wherein said TAC film is approximately 126  $\mu\text{m}$  thick.

12. (Currently Amended) The method of claim 4 wherein said phase difference film comprises PVA, said PVA being unilaterally drawn and having a thickness of approximately 38 $\mu\text{m}$  38 $\mu\text{m}$ .

13. (Currently Amended) The method of claim 4 wherein said phase difference film is further comprising forming a  $\frac{1}{2}$  wave plate on said 3D image display.

14. (Canceled)

15. (Canceled)

16. (Currently Amended) A film manufactured according to claim 4, wherein a phase of a transmitted light is shifted 180° between portions where said phase difference film is present and portions in said spaces where no phase difference film is present.

17. (Currently Amended) The film of claim 16 wherein widths of said portions where polarizing phase difference film are approximately 160 um in width and are applied from one side of said polarizer with a pitch of approximately 160 um.

18. (Canceled)